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BLENDA-CRYL

PU-acrylic enamel WV-02 silky gloss

BLENDA[®]-CRYL

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Properties	BLENDA [®] -CRYL is a low-pollutant, water-dilutable and low-odor polyurethane acrylic paint. A highly weatherproof and permanently elastic polymer film is formed, which neither cracks nor flakes off if the paint is applied in the right way. BLENDA [®] -CRYL is breathable, water and chemical resistant, combined with very high light fastness, chalking resistance and color stability. BLENDA [®] -CRYL shows a very high block resistance after drying in the temperature range of 20–40 °C. BLENDA [®] -CRYL has excellent adhesion to wood, mineral substrates and various plastics as well as to load-bearing old coatings.	
Field of application	BLENDA [®] -CRYL PU-acrylic enamel WV-02 silky gloss is suitable for woodwork such as shutters, facades, wood shingles, soffits, garden fences, garage doors and wood products of all kinds as well as on metals, masonry, concrete, cement fibre boards, galvanized iron and load-bearing old coatings.	
Pretreatment	The substrate must be clean and load-bearing. Sand old coats or leach with GEIGER SE-1 leachers.	BLENDA-MIX
Processing	Do not apply at temperatures below 8 °C, in direct sunlight or increased air humidity.	
	For objects at high risk of dew with little sunlight and air circulation and in humid environments (forest, trees, hedges, water bodies), the product should be treated with a film protection finish, especially for light colours and soffits. Therefore, add GEIGER mould-stop additional concentrate to the product for the final coat or ask for appropriate factory equipment to ensure preventive protection against mould, algae and fungi.	
System structure	<i>Raw wooden substrate</i> 1 x SILAXOL wood impregnating primer KW-90 1 x BLENDA [®] -LIT acrylic primer WV-518 2 x BLENDA [®] -CRYL PU-acrylic enamel WV-02 silky gloss	Farb
	<i>Concrete / masonry</i> 1 x BLENDA [®] -XIT deep penetrating primer WV-224 2 x BLENDA [®] -CRYL PU-acrylic enamel WV-02 silky gloss	
	Metal	
	1 x BLENDA [®] -FER rust protection primer WV-300 2 x BLENDA [®] -CRYL PU-acrylic enamel WV-02 silky gloss	U
	<i>Renovation on intact old coats</i> 1 x BLENDA [®] -FIX 1K PU all-purpose primer WV-517 1–2 x BLENDA [®] -CRYL PU-acrylic enamel WV-02 silky gloss	finish
Drying	 Dust dry after 30–40 minutes Firm to the touch after 3–4 hours Can be painted over after about 6 hours (depending on the temperature, application quantity and humidity) 	KhU igh quality - Top finish
Dilution	$BLENDA^{\circledast}\text{-}CRYL$ is adjusted ready for use. If necessary, very little water can be added.	I III I III

BLENDA[®]-CRYL

Extensiveness	7–8 m ² per kg per application, depending on the quantity applied and the condition of the substrate.	
Application	Brush, roller or spray gun. In order to achieve optimum results, it is very important to use the right tools – see KNUCHEL GUIDE on brush and roller qualities. You will find this guide both in the catalogue and on the homepage as an attachment to this product.	
Cleaning	Clean tools with warm water immediately after use. Dried-in residues can only be removed with cleaning thinner or brush cleaner.	
Renovation	Problem-free by painting over.	
Delivery form	Standard colours in packages of 6 kg, 2,5 litres as well as 750ml, 375ml and 125ml. Colour shades in the COLORAMA-Mix tinting system in packages of 15, 5 and 2,5 litres as well as 1000ml and 500ml.	
Shelf life	BLENDA [®] -CRYL can be stored for at least 18 months in the well closed original container. Store in a cool but frost-free place. Diluted material reduces the shelf life, depending on the degree of dilution and water quality.	
Viscosity	Thixotrope / 3800–4400 mPa.s	
Density	$1,20 \pm 0,05$ g/cm ³ (average value, depending on the colour tone)	
Solid content	63 ± 1 % (average value, depending on the colour tone)	
Binder base	Stabilised pure acrylate and polyurethane resins	
Pigment base	Titanium dioxide, inorganic and organic coloured pigments.	
Gloss level	Silky Gloss	
Colours	26 standard RAL colours according to Knuchel-RAL colour chart. The entire range of colours (Knuchel-Inspiration, RAL, Colortrend-E, NCS etc.) is available under the COLORAMA tinting system BLENDA-MIX.	
Test results	BLENDA [®] -CRYL achieves very good adhesion in the proposed system build-up: cross-cut $0-1$ (according to DIN EN ISO 2409).	
Registration	CPID 147175	
Classification	For information on chemical properties and hazards as well as regulations regarding transport, pro- cessing, storage, disposal, etc., please refer to the safety data sheet.	
Trademark	BLENDA [®] is a registered trademark of Knuchel Farben AG in CH-Wiedlisbach.	
Note	This leaflet is only intended as a reference and non-binding advice. The processing must be adapted to the corresponding conditions. In special cases we recommend to contact our technical service. However, all data and information on the suitability and application of the delivered products do not exempt the processor from carrying out his own tests and trials. A claim for damages for omitted, incomplete or incorrect information is excluded. This applies in particular also if other products are used in the paint build-up system. Furthermore, we refer to our General Terms and Conditions (GTC) on our homepage.	