

# BRILALUX

Art. 73 / 10 / 0623

## 2K-PUR vehicle paint DD-73 gloss

VFL  
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### Properties

BRILALUX is an air-drying, cold-curing 2-component paint based on acrylic polyurethane (DD). It meets the highest requirements in terms of chemical and mechanical resistance. BRILALUX produces hard, abrasion-resistant yet elastic coatings with excellent resistance to solvents, petrol, mineral oils, cleaning agents, diluted acids and alkalis, etc. BRILALUX coatings are weatherproof with excellent lightfastness, gloss and chalking resistance. The coatings are equivalent to baking enamels of the best quality.

### Field of application

For the industrial painting of steel and metal structures, aluminium facades, vehicles of all kinds, boats, machines, equipment, switchboards, laboratory apparatus, household appliances, office furniture, solar panels, polyester materials, etc.

### Pretreatment

The substrate must be clean, dry and free of oil, grease and wax. Grind old coats well and it is advisable to carry out a preliminary compatibility test.

### Processing

Before use, mix components A and B according to the mixing ratio, mix well and adjust to a spray viscosity of 18–20 seconds in a DIN-4 cup using DD thinner. After a pre-reaction time of 10–15 minutes the now mixed varnish can be applied. Spray pressure 3–5 bar with nozzle of 1,5–1,8mm. Do not apply at temperatures below 8 °C, in direct sunlight or increased air humidity.

### System structure

#### **Metal substrates**

1 x Priming with a suitable corrosion protection system such as BRICAPOX 2K epoxy primer EP-351

2 x BRILALUX 2K-PUR vehicle paint DD-73 gloss in the desired shade

#### **Plastics and polyester, non-ferrous metals (NE-metals)**

Test adhesion beforehand! – if necessary, priming with BRICAPOX 2K epoxy primer EP-351

2 x BRILALUX 2K-PUR vehicle paint DD-73 gloss in the desired shade

### Drying

- ◆ Dust dry after about 30 minutes
- ◆ Firm to the touch after 1–2 hours
- ◆ Fully dried after about 24 hours
- ◆ Final hardness after approx. 7 days

(assumption 20 °C, normal humidity and application quantity)

After a flash-off time of 15 minutes, the drying process can be accelerated by raising the temperature to 60–80 °C for 30 minutes.

### Dilution

DD thinner. Other thinners may react with the hardener and affect the quality of BRILALUX.

### Extensiveness

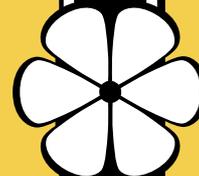
8–10 m<sup>2</sup> per kg per application, depending on the quantity applied and the condition of the substrate.

### Mixing ratio

- 4 parts by weight component A and 1 part by weight component B (4 : 1).
- For normal open time: Hardener I, Art. 970 (standard)
  - For longer open time: Hardener III, Art. 959 (roller and brush applications)



Farben



Knuchel

High quality – Top finish

<b>Pot life</b>	After mixing the A and B components, BRILALUX can be processed for 7–10 hours at 20 °C. The increase in viscosity, which increases with pot life, must be compensated by the addition of DD diluent. Mixed residual inks must never be stored in a closed container until they have completely hardened. The product continues to react and will put the container under pressure and may cause it to burst.
<b>Application</b>	Sprayer. Due to the rapid drying, brushes and rollers are only suitable with the delayed hardener. In order to achieve optimum results, it is very important to use the right tools – see KNUCHEL GUIDE on brush and roller qualities. You will find this guide both in the catalogue and on the homepage as an attachment to this product.
<b>Cleaning</b>	Clean tools immediately after use with paint or cleaning thinner.
<b>Delivery form</b>	Packages (including hardener) of 10 and 5 kg as well as 1 kg and 0,5 kg.
<b>Shelf life</b>	<p>Components A: BRILALUX can be stored for at least 12 months in the well closed original container. Storage beyond this specified period does not necessarily mean that the goods are unusable. However, for quality assurance reasons, it is essential to check the required property values. Store in a cool and dry place.</p> <p>Components B: The hardener can be stored for at least 12 months in well-sealed original containers. Storage beyond this specified period does not necessarily mean that the goods are unusable. However, for quality assurance reasons, it is essential to check the required property values. Store in a cool but frost-free place.</p>
<b>Viscosity</b>	Slightly thixotropic / 500–600 mPa.s
<b>Density</b>	1,19 ± 0,05 g/cm <sup>3</sup> (average value, depending on the colour tone)
<b>Solid content</b>	68 ± 1 % (average value, depending on the colour tone)
<b>Binder base</b>	Components A: Modified polyurethane resins Components B: Aliphatic isocyanate (article 970 / type DD-1) (for normal open time) Components B: Aliphatic isocyanate (article 959 / type DD-3) (for rolling and brushing applications)
<b>Pigment base</b>	Titanium dioxide, inorganic and organic coloured pigments.
<b>Gloss level</b>	Gloss
<b>Colours</b>	According to colour chart RAL, BRILAC agricultural machinery index, NCS or according to a template.
<b>Test results</b>	<p><b><u>Cone Calorimeter according to ISO 5660-1</u></b> According to EN 45545-2 table 5 R1 the requirements for HL 1–2 are fulfilled.</p> <p><b><u>Spread of flame according to ISO 5658-2</u></b> According to EN 45545-2 table 5 R1 the requirements for HL 1–3 are fulfilled.</p> <p><b><u>Smoke toxicity according to ISO 5659-2</u></b> According to EN 45545-2 table 5 R1 the requirements for HL 1–3 are fulfilled.</p>
<b>Registration</b>	Components A: CPID 279550 Components B: CPID 277717 (article 970 / type DD-1) (for normal open time) Components B: CPID 277927 (article 959 / type DD-3) (for rolling and brushing applications)
<b>Classification</b>	For information on chemical properties and hazards as well as regulations regarding transport, processing, storage, disposal, etc., please refer to the safety data sheet.

### Note

This leaflet is only intended as a reference and non-binding advice. The processing must be adapted to the corresponding conditions. In special cases we recommend to contact our technical service. However, all data and information on the suitability and application of the delivered products do not exempt the processor from carrying out his own tests and trials. A claim for damages for omitted, incomplete or incorrect information is excluded. This applies in particular if thinners or hardeners and other products are used in the paint build-up system.

Furthermore, we refer to our General Terms and Conditions (GTC) on our homepage.